



Platinum 245 CNC SBC 23° Aluminum Cylinder Head

Part#	11980060P – 11981163P
Material:	RMR cast aluminum
Comb Chambers:	66cc for 4.155" bore
Intake Valve Dia:	2.100"
Intake Port volume:	245cc
Intake Port Dim:	2.200" x 1.310"
Int Port Location:	Stock
Intake Gasket:	Fel-Pro # 1206
Exh Valve Dia.:	1.600"
Exh Port volume:	86cc
Exhaust Port Dim:	1.410" x 1.585" w
Exh Port Location:	Stock location & bolt pattern
Exhaust Gasket:	Fel-Pro # 1405
Flow, Intake:	325cfm @ .700" lift / 28"
Flow, Exhaust:	244cfm @ .700" lift / 28"
Head Bolts:	Dart bolt kit PN# 66220011
Head Studs:	Dart stud kit PN# 66120011
Manifold:	Dart Single Plane PN# 42411000
Milling:	Min. 63cc = .020" (.0065" = 1cc) Flat Mill Angle mill .100" safely / .150" = 55cc (carefully)
Pistons:	Most 23° aftermarket pistons.
Push Rod length:	Stock thru +.100" Should always measure (Stock length = 7.800")
Push rod Guide Plate:	Shaft mount only, .150" offset
Retainers:	Titanium 10°
Spark Plug:	Angle .750" reach, gasket
Spring Pockets:	1.550" OD (.030" deeper max)
Springs:	Our Assembly: 1.550D = 215# @ 1.900" / .690" max
Valve Length:	5.015" (+.100")
Valve Stem Dia:	.3415" - 11/32"
Valve Train:	.150" offset intake, shaft mount only
Valve Guides:	.439" OD Int = Mag-bronze Exh = Mag-bronze (.002" press)
Valve Guide length:	2.100"
Valve Guide clearance:	.0014" - .002" (with our .3415 dia. valve stem)
Valve Guide Spacing:	1.890" moved .030" from stock
Valve Seats:	Powdered Metal, .006" press
Valve Seat dim.	Int - 2.160" x 1.810" x .350" Exh - 1.650" x 1.350" x .350"
Valve Seat angles:	Int = 32° - 45° - 60° - 70° - 80° Exh = 37° - 45° - radius
Stud Girdle:	N/A
Torque:	Head Bolts = 70 ft/lb Rocker Studs = 55 ft/lb Manifold = 35 ft/lb
Block Use:	Any SBC Iron or Aluminum
Weight:	23 lbs Bare – 28 lbs Assembled